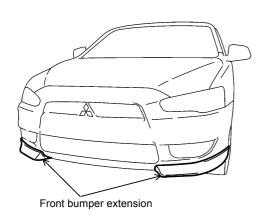


## LANCER FRONT BUMPER EXTENSION INSTALLATION AND HANDLING INSTRUCTIONS



Color Name	Color Code	Part No.
Cool Silver Metallic	A31	MZ575780EX
Black Mica	X42	MZ575781EX
Medium Purplish Gray Mica	A39	MZ575782EX
Red Metallic	P26	MZ575783EX
Platinum Beige Metallic	S18	MZ575784EX
Deep Blue Mica	T65	MZ575785EX
Aqua Metallic	A86	MZ575786EX
White Pearl	W13	MZ575787EX
Blue Metallic	T70	MZ575788EX
Lightning Blue Mica	D06	MZ575789EX
White Solid	W37	MZ380406EX

Thank you for purchasing the Mitsubishi Genuine Accessory.

To install and use the product correctly with proper knowledge of it, read this publication carefully. Keep this publication for reference when maintenance is required.

#### **Attention**

This publication gives precautionary instructions in the boxes titled as follows.
 Read through these instructions thoroughly.



Describes precautions that should be observed in order to prevent injury or damage to the vehicle or its components, which may occur if sufficient care is not taken.



Provides additional information that facilitates installation work.

- Failure to follow these instructions not only prevents the product from working properly but may lead to trouble with the vehicle. Be sure to follow all instructions carefully.
- If there is anything unclear about the installation, handling and/or usage of the product, contact your Mitsubishi Motors dealer for clarification.
- Mitsubishi Motors Corporation is not responsible for any defects or difficulties caused by or resulting from the failure to follow given instructions.
- We recommend you to have the installation performed at an authorized Mitsubishi Motors dealer.

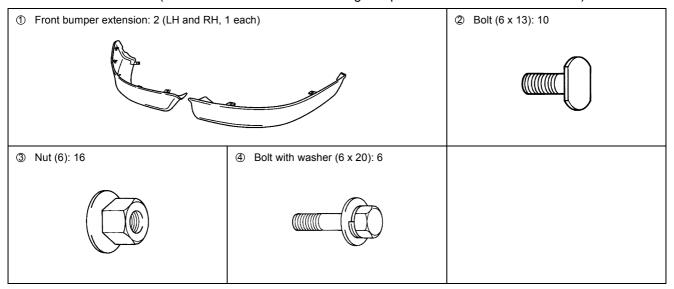
To the dealer:

Be sure that the customer receives this publication.

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# ■ TOOLS (Make the following tools ready for use.) Socket wrench (10) Extension bar Phillips screwdriver Trim remover Drill Drill bit (\( \phi \) 3 mm, \( \phi \) 8 mm) Round file Shop towel Isopropyl alcohol or degreaser Protective goggles

#### ■ **COMPONENTS** (Make sure that all of the following components were included in the kit.)

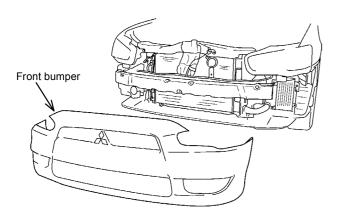


#### **■ PRECAUTIONS**

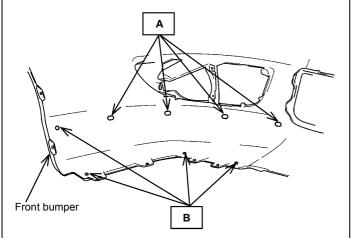
- · Perform work in a well-ventilated space. Keep away from flames.
- Be sure to apply the parking brake securely. Remove the ignition key from the key cylinder.
- · This product is made of resin. Do not bend it forcibly and be careful not to scratch it.
- Adhesive tape loses much of its adhesion if the adhesive surface is touched by a dirty hand or glove, or if the
  tape is removed after application. If the adhesion is reduced, replace the adhesive tape or the like, otherwise
  the product may fall off while driving or rainwater may leak.
- Low ambient temperature (below 15°C) greatly reduces the adhesion of adhesive tape and can cause it to peel off. Work in a warm place or warm the surface where the tape is to be applied as necessary.
- The drawings in the Installation Procedures depict the installation of the left side part. Install the right side part in the same manner.

#### **INSTALLATION PROCEDURES**

#### A. DRILLING HOLES ON THE FRONT **BUMPER**



1) Remove the front bumper in accordance with the workshop manual.



- 2) There are four 8 x 14 mm slots scribed on each side at the back of the front bumper (A in the drawing). Open these slots.
  - 1. Drill two  $\phi$  3 mm base holes.
  - 2. Drill two  $\phi$  8 mm holes.
  - 3. Finish these holes to a 8 x 14 mm slot using a



Do not drill over the scribed line.



- Drill an  $\phi$  8 mm hole at the В scribed line position.

- 3) There also are four  $\phi$  8 mm holes scribed on each side at the back of the front bumper (B in the drawing). Open these holes.
  - Drill the  $\phi$  3 mm base hole and then drill the  $\phi$  8 mm hole.

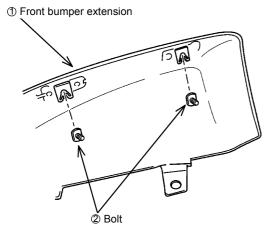
· 🖍 Caution

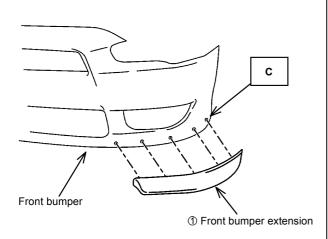
Do not drill over the scribed line.

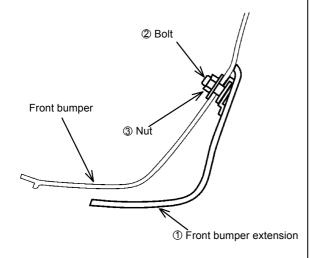
4) Finish the drilled holes with a file.

Check

### B. INSTALLING THE FRONT BUMPER EXTENSION







- 1) Install the five bolts ② to the mounts at the back of the left front bumper extension ①.
- 2) Clean and degrease the front bumper extension ① mounting section on the front bumper using a shop towel dampened with isopropyl alcohol or degreaser.



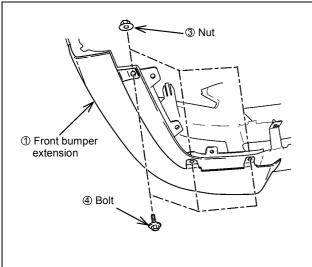
Never use organic solvent such as thinner, benzine, gasoline, etc.

3) Insert the bolts ② mounted at the back of the front bumper extension ③ into the drilled holes on the front bumper as shown in the drawing, starting from the outermost φ 8 mm hole (marked ⑤).

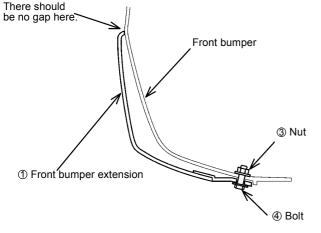


- Be careful not to scratch the bumper surface with the bolts.
- If a bolt ② cannot be inserted into a slot, enlarge the slot using a file.

4) Lightly tighten the nuts ③ at the back of the front bumper.



5) Lightly fit the lower side of the front bumper extension ① with the bolts ④ and nuts ③.



- 6) Position the front bumper extension ① so that there is no gap between the extension ① and the front bumper. Then tighten the nuts and bolts securely.
- 7) Reinstall the front bumper to the vehicle.

#### C. CHECKING AFTER INSTALLATION

· Check that the fasteners are fitted securely.

Check	
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#### **CARE AND HANDLING**

- To clean the product, wipe with a soft material, such as sponge or chamois leather.
- Do not use any hard material for cleaning such as a scrubbing brush. It could scratch the surface.
- Do not use wax with compound. It could damage the surface.
- Take care to prevent contact with gasoline, kerosene, brake fluid, engine oil, grease, paint thinner, sulfuric
  acid (battery electrolyte) and wax remover that could cause discoloration, staining and cracking. Should any
  of them contact the surface, remove the substance immediately by wiping with a soft cloth or chamois leather
  moistened with a mild detergent, then wash the surface completely with water.