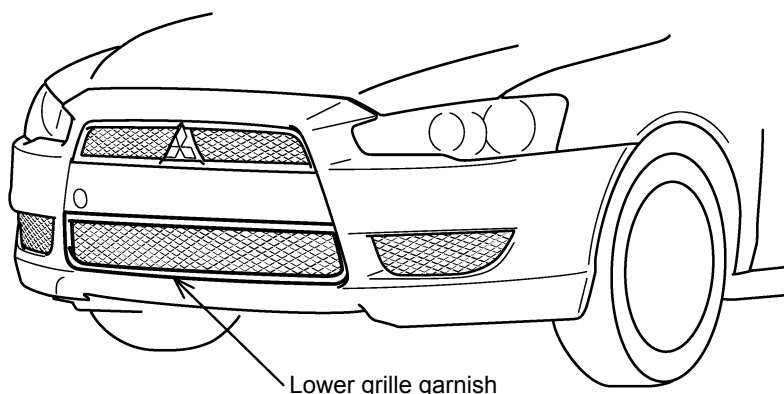


# LANCER

## LOWER GRILLE GARNISH KIT

### MZ940000

## INSTALLATION AND HANDLING INSTRUCTIONS



Thank you for purchasing the Mitsubishi Genuine Accessory.  
To install and use the product correctly with proper knowledge of it, read this publication carefully.  
Keep this publication for reference when maintenance is required.

### Attention

- This publication gives precautionary instructions in the boxes titled as follows.  
Read through these instructions thoroughly.



#### Caution

Describes precautions that should be observed in order to prevent injury or damage to the vehicle or its components, which may occur if sufficient care is not taken.



#### Note

Provides additional information that facilitates installation work.

- Failure to follow these instructions not only prevents the product from working properly but may lead to trouble with the vehicle. Be sure to follow all instructions carefully.
- If there is anything unclear about the installation, handling and/or usage of the product, contact your Mitsubishi Motors dealer for clarification.
- Mitsubishi Motors Corporation is not responsible for any defects or difficulties caused by or resulting from the failure to follow given instructions.
- We recommend you to have the installation performed at an authorized Mitsubishi Motors dealer.

To the dealer:

Be sure that the customer receives this publication.

## ■ TOOLS (Make the following tools ready for use.)

Socket wrench (10 mm)



Extension bar



Phillips screwdriver



Cutting pliers



Drill



Drill bits ( $\phi$  3 and  $\phi$  13 mm)



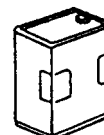
Flat file



Shop towel

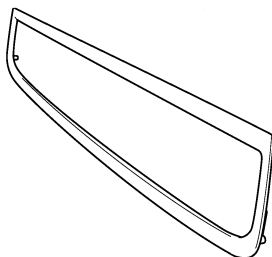


Isopropyl alcohol or degreaser

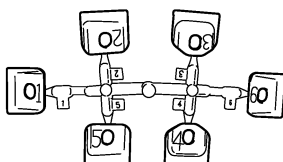


## ■ COMPONENTS (Make sure that all of the following components were included in the kit.)

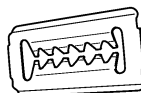
① Lower grille garnish: 1



② Bracket (set): 1



③ Clip: 5



④ Tapping screw (M5 × 12): 6

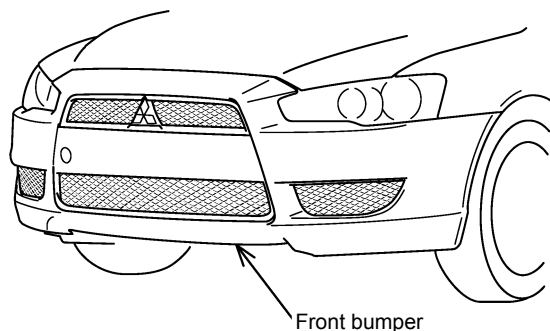


## ■ PRECAUTIONS

- Be sure to apply the parking brake securely. Remove the ignition key from the key cylinder.
- This product is made of resin. Do not bend forcibly and handle with care so as not to scratch the product.

## INSTALLATION PROCEDURES

### A. REMOVING AND MODIFYING THE FRONT BUMPER



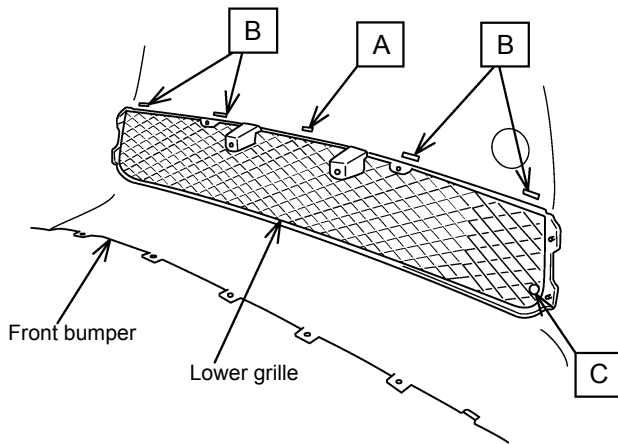
- 1) Remove the front bumper in accordance with the workshop manual.



#### Caution

Be sure to keep the removed parts as they will be reused.

### Backside of the front bumper

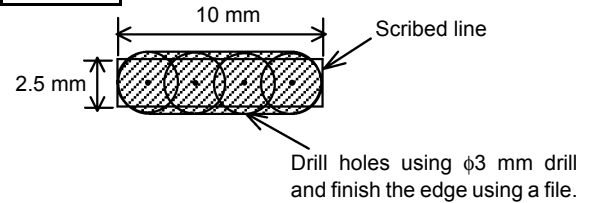


- At the positions shown by the scribed lines at the back of the front bumper (A and B in the drawing), open slots as shown in Details A (1 position) and B (4 positions).

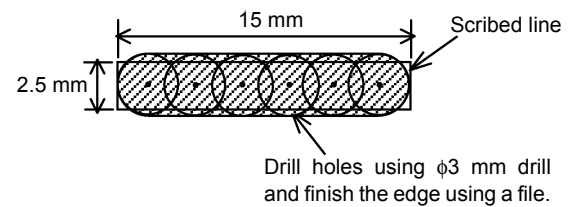
### Note

Be sure to drill holes in a row and finish their edges with a file.

#### Detail A



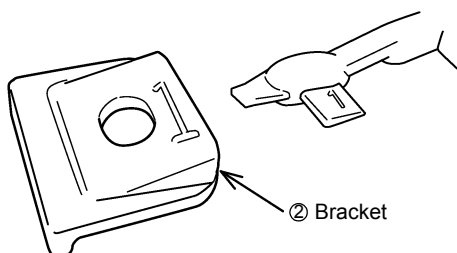
#### Detail B



- Drill a  $\phi 3$  mm base hole at the center of the scribed circle C at the back of the lower grille, then enlarge it to a  $\phi 13$  mm hole.

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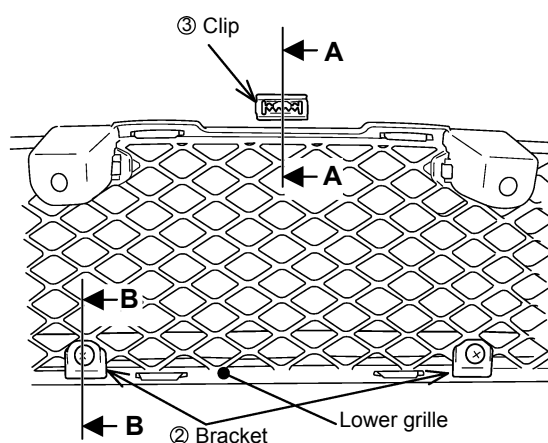
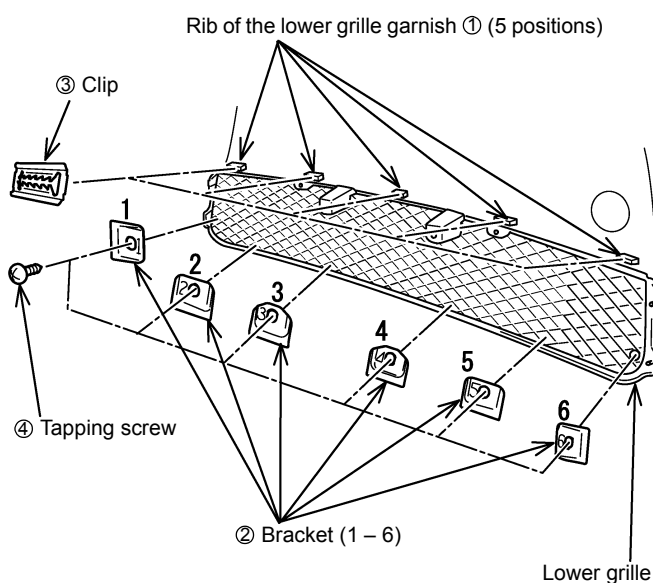
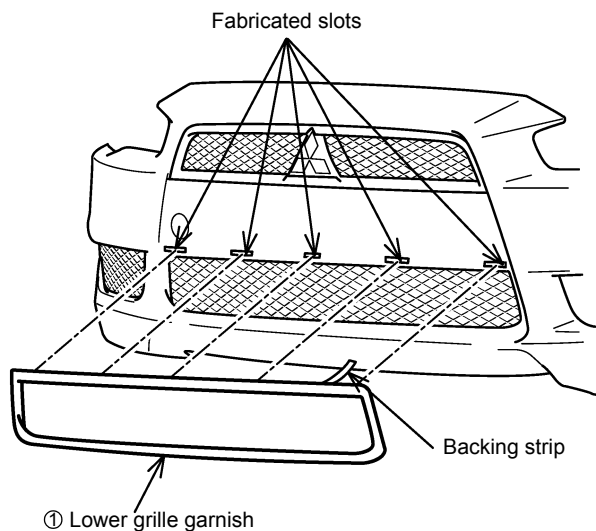
## B. INSTALLING THE LOWER GRILLE GARNISH



- Cut off the six brackets ② from the runner using a cutting pliers.
- Wipe off the dust and grease from the mounting surface of the lower grille garnish ① using isopropyl alcohol or degreaser.

### Caution

- Work in a well-ventilated space.
- Never use organic solvent such as thinner, benzine, gasoline, etc.



- 3) Peel off the backing strip at the back of the lower grille garnish ① by 30 mm and fold it outward.

### ⚠ Caution

Be sure not to touch the adhesive surface of the adhesive tape by a dirty hand or glove. Doing so makes the tape lose much of its adhesion.

- 4) Fit the lower grille garnish ① with its ribs inserted into the slots made in A-2).

### 📖 Note

If it is difficult to insert a rib into a slot, enlarge the slot using a file.

- 5) Fix the lower grill garnish ① by mounting the five clips ③ to the ribs of the garnish from the back of the front bumper.  
(Refer to Section A-A.)

### ⚠ Caution

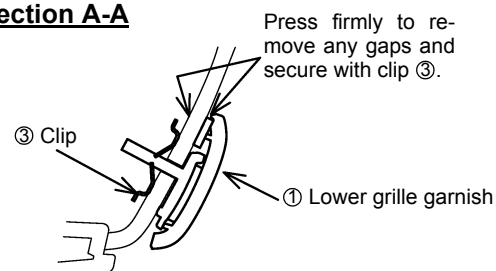
Be sure to install the clip ③ in the correct direction.

- 6) Loosely secure the bottom of the lower grille garnish ① using six brackets ② and tapping screws ④.  
(Refer to Section B-B.)

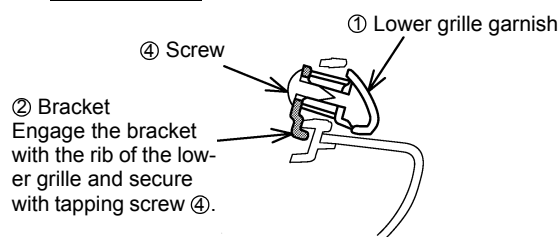
### ⚠ Caution

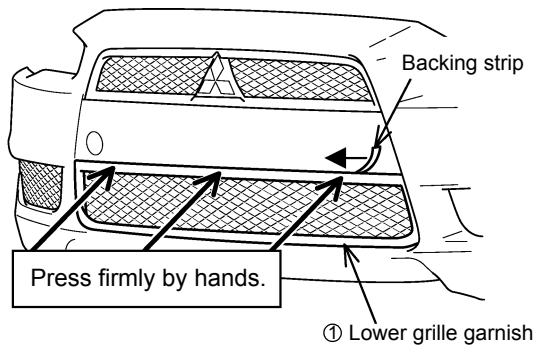
- The brackets ② are embossed with numbers 1 through 6. They must be installed at the positions shown in the drawing.
- Be sure to install the bracket ② in the correct direction.

#### Section A-A



#### Section B-B





- 7) Confirm that there is no gap between the lower grille garnish ① and the front bumper.
- 8) Peel off the backing strip and press the lower grille garnish ① firmly against the front bumper.

### **⚠ Caution**

Low ambient temperature (below 15°C) greatly reduces the adhesive strength of adhesive tape, which can cause peeling off. Work in a warm place or warm the adhesive tape as necessary.

- 9) Tighten the tapping screws ④ firmly.
- 10) Reinstall the front bumper in accordance with the workshop manual.

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## **C. CHECKING AFTER INSTALLATION**

- Check that all the fasteners are fastened firmly.
- Check that the adhesive tape is attached securely.

### **⚠ Caution**

Do not wash the vehicle for 24 hours after attaching the product otherwise it may peel off. Even if washing or waxing is necessary, wait at least 6 hours. Keep the vehicle out of the rain and other water during this period.

Check	
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## **CARE AND HANDLING**

- To clean the product, wipe with soft material, such as sponge or chamois leather.
- Do not use any hard material for cleaning, such as a scrubbing brush. It could scratch the surface.
- Do not use wax with compound. It could damage the plastic surface.
- Take care to prevent contact with gasoline, kerosene, brake fluid, engine oil, grease, paint thinner, sulfuric acid (battery electrolyte) and wax remover that could cause discoloration, staining and cracking. Should any of them contact the surface, remove it immediately by wiping with a mild detergent-moistened soft cloth or chamois leather, then wash the surface completely with water.