



SERVICE BULLETIN

AFTERSALES SERVICE OFFICE, MITSUBISHI MOTORS CORPORATION

PURPOSE : INFORMATION	ISSUE NO. : MSB-07E42-009	DATE : 2007-07-20
SUBJECT : REPLACEMENT PROCEDURE FOR WELDED PANEL AND INSTRUCTIONS FOR UNDERBODY ANTICORROSION AGENT	<div> <div><MODEL></div> <div>(EUR/Russia)</div> <div>OUTLANDER</div> <div>(GS45X)(CW0W)</div> </div> <div> <div><M/Y></div> <div>08</div> </div>	
GROUP : BODY		

1. Description:

This Service Bulletin contains the following change and addition to the applicable Workshop Manual.

- According to the revision of the position to fill with the sound dampening foam material, the replacement procedure for the welded panel has been modified.
- The instructions for the underbody anticorrosion agent application have been added.

2. Applicable Manual:

Manual	Pub. No.	Title (Info-ID)	Attachment
2007 OUTLANDER Workshop Manual CD-ROM	CGXE07E1-CD (English) CGXS07E1-CD (Spanish) CGXF07E1-CD (French) CGXG07E1-CD (German)	Side Sill (M030-00-700-88900-01), Quarter Outer (M030-00-800-73000-01), Quarter Inner (M030-01-200-74400-01), Undercoat Application Locations (M040-00-300-61700-01)	Attachment 1 – 4

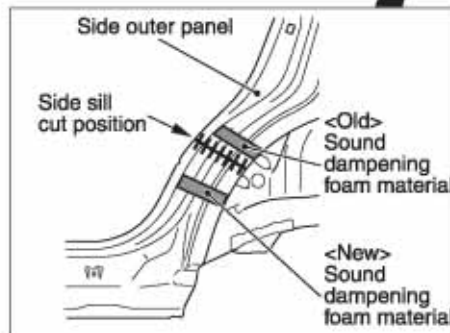
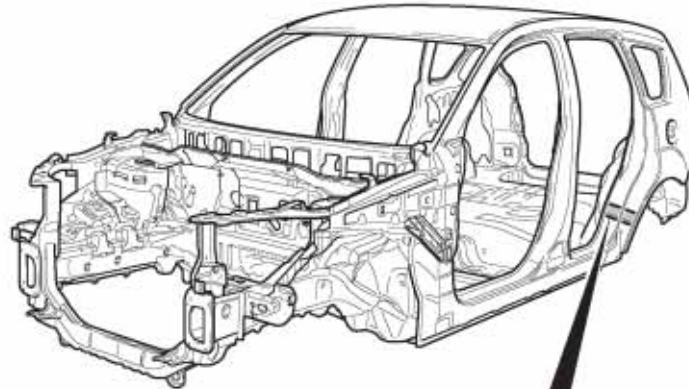
3. Effective Date:

From the vehicles produced on the beginning of March, 2007

4. Details:

Attachment 1

FOAMING MATERIAL USAGE LOCATIONS



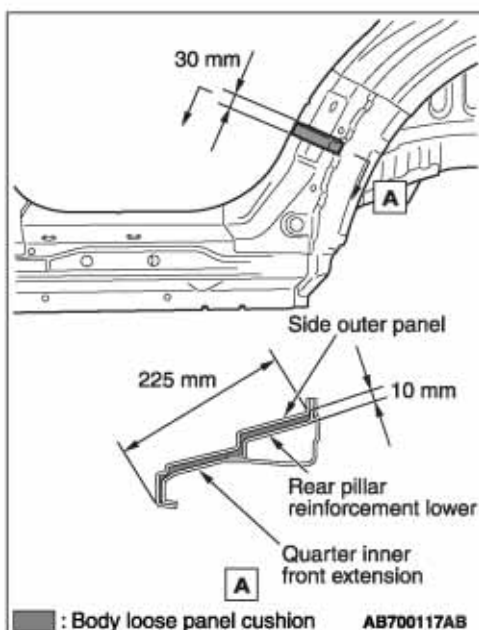
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SIDE SILL

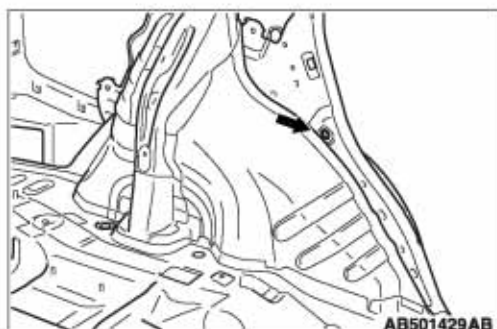
The installation procedure has been added.

INSTALLATION

The items other than below are the same as before.



When installing the new floor side sill outer, the inside of wheel arch cannot be filled with sound dampening foam material, therefore, machine the body loose panel cushion (MR435765 or MR565301) shown in the figure as an alternative and adhere it.

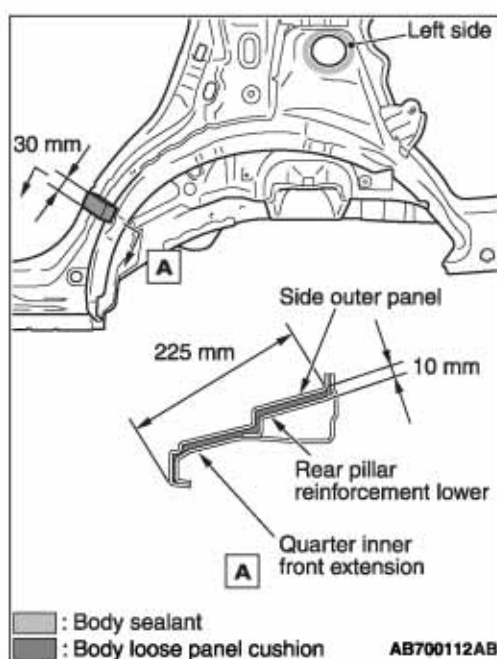


After installing the floor side sill outer, seal the hole and flange with bolt and aluminium tape, and then fill the hole with the sound dampening foam material as shown in the figure of the instructions.

**Sound dampening foam material: 3M ATD
ULTRAPRO Panel foam-Yellow**

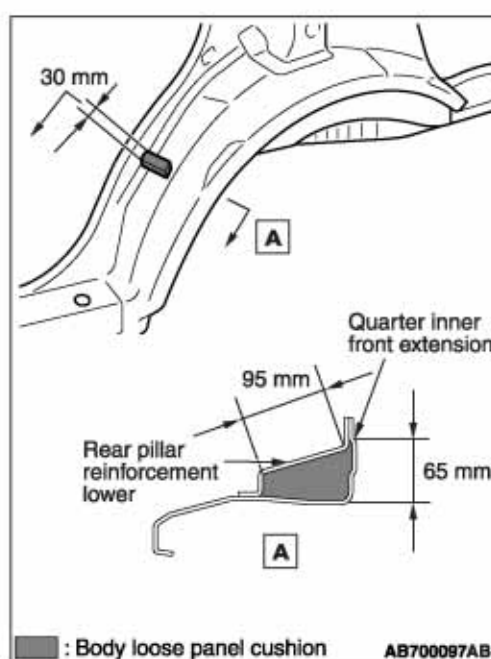
QUARTER OUTER

The position and the size of the body loose panel cushion that is installed when installing the rear quarter outer panel have been changed as below.



QUARTER INNER

The position and the size of the body loose panel cushion that is installed when installing the rear pillar reinforcement lower have been changed as below.



**CORROSION PROTECTION
UNDERCOAT APPLICATION LOCATIONS**

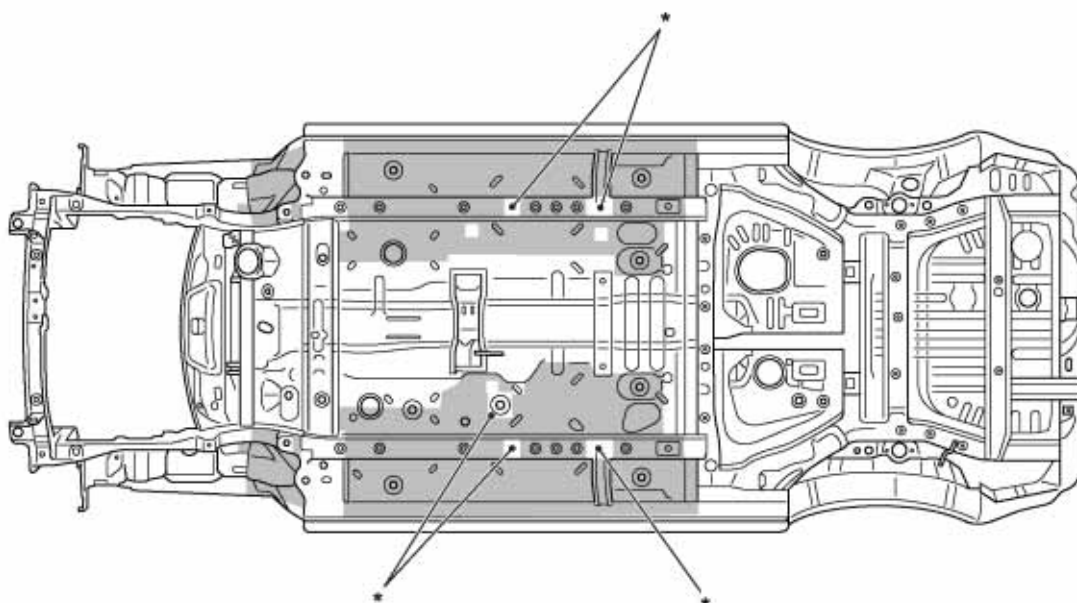
UNDERCOAT APPLICATION LOCATIONS

The under parts of the body is undercoated for anti-corrosive, anti-rust, anti-chipping, and anti-vibration performance.

After correcting the body, restore as shown in the instructions of the figure, if necessary.

Tape the areas marked with an asterisks to protect those areas from getting any undercoating on those areas.

M4040003000769



■ : Undercoat [Film thickness is at least 0.8 mm]

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Enter Attachment 4.

CORROSION PROTECTION
UNDERBODY ANTICORROSION AGENT LOCATIONS <SOME AREAS>

UNDERBODY ANTICORROSION AGENT LOCATIONS <SOME AREAS>

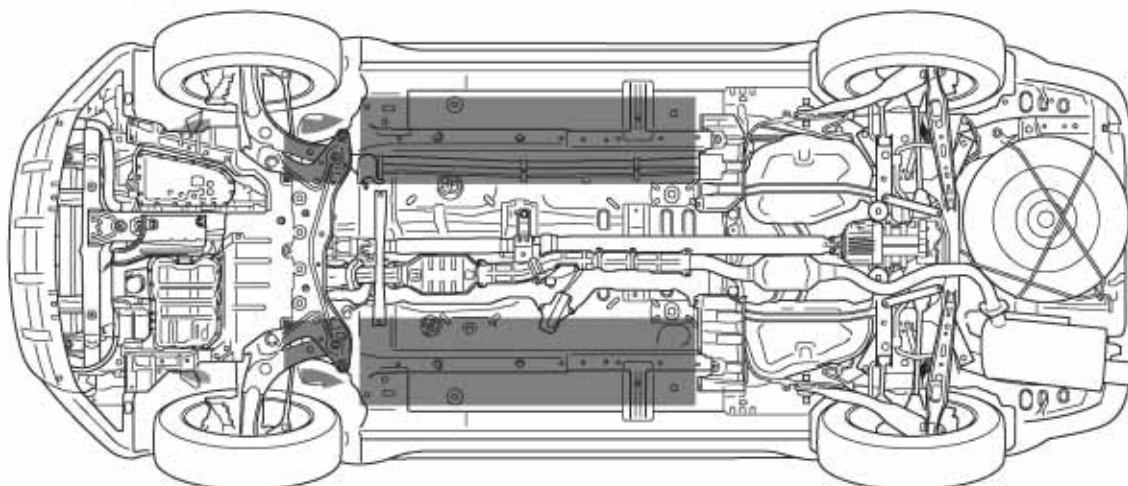
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In order to provide a greater corrosion resistance, underbody corrosion prevention treatment should be performed after undercoat application. After completing body repairs, restore this underbody corrosion prevention treatment as indicated in the illustration if necessary. Recommend wax:

- Tectyl 506T, 506 or S
- Waxoyl

NOTE:

- Take care not to permit the anticorrosion agent to come in contact with body painting, brake parts, exhaust pipes, bearing seals for rear axle and rambler parts (such as tires and drive shaft boots).
- If anticorrosion agent gets onto the oxygen sensor, it will cause a drop in the performance of the sensor. Cover the oxygen sensor with a protective material when applying anti-corrosion agents and undercoats.

<LH drive vehicles>

■ :0.1mm or more

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