

SERVICE BULLETIN

AFTERSALES SERVICE OFFICE, MITSUBISHI MOTORS CORPORATION

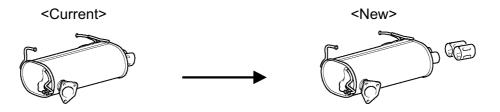
PURPOSE: INFORMATION	ISSUE NO.: MSB-07E11-010B	date: 2008-04-05	
SUBJECT: REMOVAL SERVICE POINTS FOR EXHAUST TAIL PIPE DIFFUSER		<model> (EUR/RUSSIA) OUTLANDER</model>	<m y=""></m>
GROUP : ENGINE		(GS45X)(CW0W)	

1. Description:

Since the exhaust main muffler and the exhaust tail pipe diffuser for the vehicles equipped with the 6B3, BSY and 4HN engine are supplied separately, the removal service points for the exhaust tail pipe diffuser are established. This Service Bulletin contains the new procedures.

* For Russia, only the vehicles equipped with the 6B3 engine are applicable.

Engine model	Destination	
6B3	All destinations	
BSY	Destinations except Russia	
4HN	Destinations except Russia	



2. Applicable Manuals:

<RUSSIA>

Underneath Manual	Underneath Pub. No.	Title (Info-ID)	Attachment
2007 OUTLANDER Workshop Manual	N/A	Exhaust Pipe and Main Muffler Removal and Installation (M151-00-870-14560-00)	Attachment 1, 2

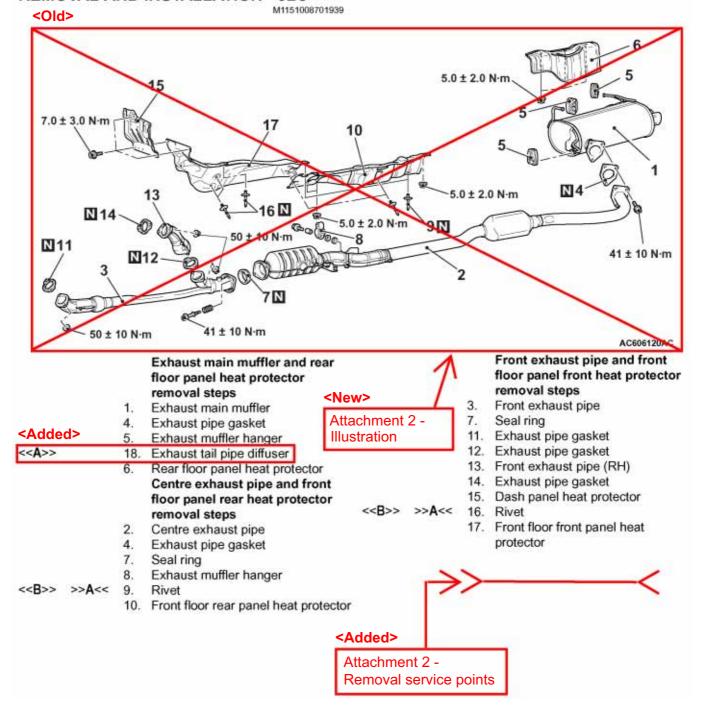
<EUR>

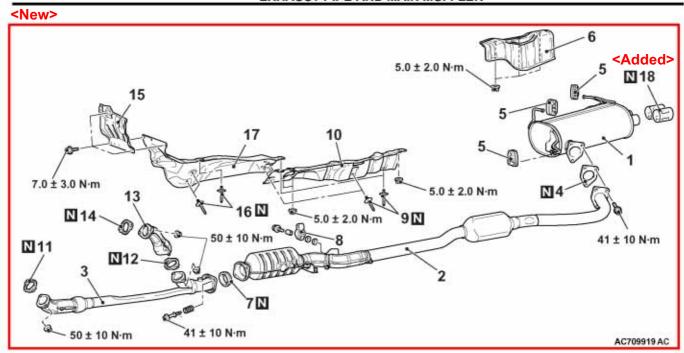
Manual	Pub. No.	Title (Info-ID)	Attachment
Workshop Manual	CGXE08E2-CD (English) CGXS08E2-CD (Spanish) CGXF08E2-CD (French) CGXG08E2-CD (German)	Exhaust Pipe and Main Muffler Removal and Installation <6B3> (M151-00-870-17570-00)	Attachment 1, 2
		Exhaust Pipe and Main Muffler Removal and Installation <bsy> (M151-00-540-08280-00)</bsy>	Attachment 3, 4
		Exhaust Pipe and Main Muffler Removal and Installation <4HN> (M151-00-540-08170-00)	Attachment 5, 6

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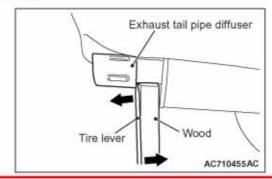
EXHAUST PIPE AND MAIN MUFFLER

REMOVAL AND INSTALLATION <6B3>





REMOVAL SERVICE POINTS <<a>><a>> EXHAUST TAIL PIPE DIFFUSER REMOVAL



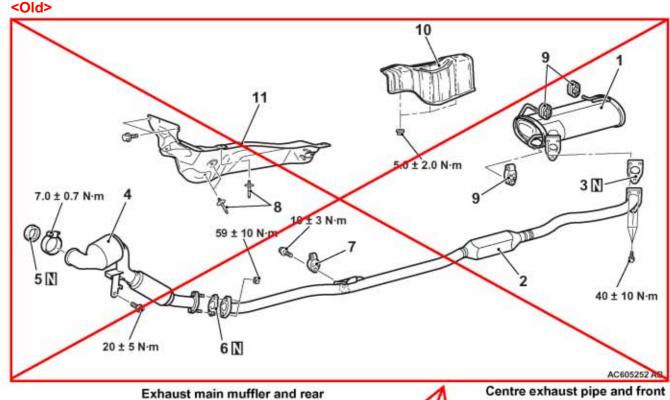
Insert the wood and tire lever between exhaust tail pipe diffuser and exhaust main muffler.

And then turn the tire lever and remove exhaust tail pipe diffuser.

<Added>

REMOVAL AND INSTALLATION <BSY>

M1151005400895



<New>

Attachment 4 -

Illustration

floor panel heat protector removal steps

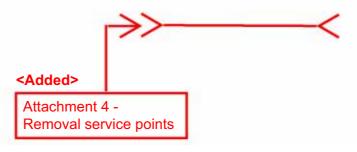
- Exhaust main muffler <Added>
- <<A>>> Exhaust tail pipe diffuser
 - Exhaust muffler hanger

Exhaust pipe gasket

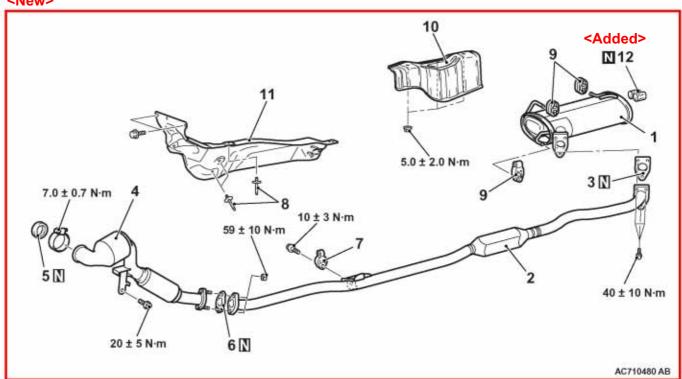
- 10. Rear floor panel heat protector Centre exhaust pipe and front floor panel heat protector removal steps
- 2. Centre exhaust pipe
- 3. Exhaust pipe gasket

Centre exhaust pipe and front floor panel heat protector removal steps (Continued)

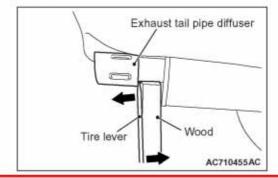
- Exhaust pipe gasket
- Exhaust muffler hanger 7.
- 8. Rivet
- 11. Front floor panel heat protector Catalytic converter assembly removal steps
- Catalytic converter assembly 4.
- Seal ring 5.
- Exhaust pipe gasket



<New>



REMOVAL SERVICE POINTS <<A>> EXHAUST TAIL PIPE DIFFUSER REMOVAL

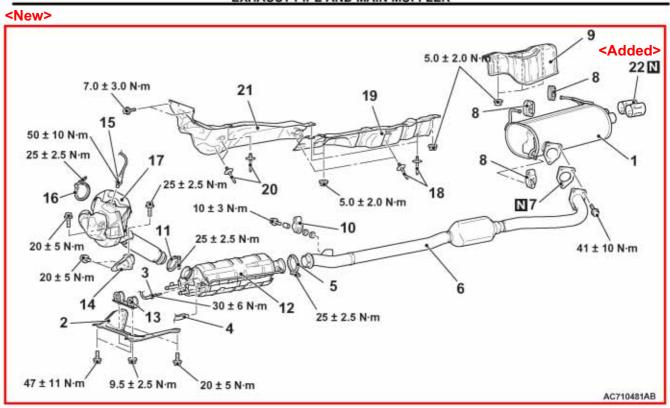


Insert the wood and tire lever between exhaust tail pipe diffuser and exhaust main muffler.

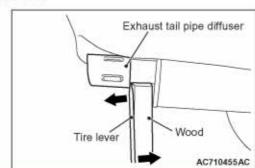
And then turn the tire lever and remove exhaust tail pipe diffuser.

<Added>

REMOVAL AND INSTALLATION <4HN> M1151005400903 5.0 ± 2.0 N·m 21 19 15 50 ± 10 N·m 25 ± 2.5 N·m 25 ± 2.5 N·m 2.0 N·m N7 10 ± 3 N·m 25 ± 2.5 N·m 20 ± 5 N·m 41 ± 10 N·m 20 ± 5 N·m 25 ± 2.5 N·m 9.5 ± 2.5 N·m 20 ± 5 N·m AC613144 DPF assembly, catalytic Exhaust main muffler and rear converter assembly and front floor panel heat protector <New> floor panel front heat protector removal steps removal steps Exhaust main muffler <Added> Attachment 6 -2. Backbone brace Exhaust pipe gasket Illustration <<A>>> 3. Catalyst temperature sensor 22. Exhaust tail pipe diffuser 4. Vacuum hose connection Exhaust muffler hanger 5. Clamp Rear floor panel heat protector Clamp Centre exhaust pipe and front 11. DPF assembly 12. floor panel rear heat protector 13. Hanger bracket assembly removal steps Catalytic converter bracket Clamp 5. Transfer assembly (Refer to Centre exhaust pipe 6. GROUP 22A - Transfer 7. Exhaust pipe gasket Assembly). 10. Exhaust muffler hanger 15. Oxygen sensor <> >>A<< 18. Rivet 16. Clamp 19. Front floor panel heat protector 17. Catalytic converter assembly <> >>A<< 20. Rivet 21. Front floor front panel heat protector <Added> Attachment 6 -Removal service points



REMOVAL SERVICE POINTS <<a>><a>> EXHAUST TAIL PIPE DIFFUSER REMOVAL



Insert the wood and tire lever between exhaust tail pipe diffuser and exhaust main muffler.

And then turn the tire lever and remove exhaust tail pipe diffuser.

<Added>