

# SERVICE BULLETIN

AFTERSALES SERVICE OFFICE, MITSUBISHI MOTORS CORPORATION

|  |   |                   |
|--|---|-------------------|
| PURPOSE : INFORMATION  | ISSUE NO. : MSB-07E42-009A  | DATE : 2008-08-20 |
| SUBJECT : WELDED PANEL INSTALLATION PROCEDURES AND UNDERBODY ANTICORROSION AGENT | <div> <div>&lt;MODEL&gt;</div> <div>(EUR/RUSSIA)</div> <div>OUTLANDER</div> <div>(GS45X)(CW0W)</div> </div> <div> <div>&lt;M/Y&gt;</div> <div>07</div> </div> |                   |
| GROUP : BODY   |   |                   |

## 1. Description:

Due to the running change that has been implemented, the changes described below are made. This Service Bulletin contains the modified descriptions.

- The position to be filled with the sound dampening foam material is changed and, accordingly, the installation procedures for the welded panels are modified.
- The instructions for the underbody anticorrosion agent application are added.

## 2. Applicable Manual:

| Manual                                | Pub. No.   | Title (Info-ID)   | Attachment     |
|---------------------------------------|--|---|----------------|
| 2007 OUTLANDER Workshop Manual CD-ROM | CGXE07E1-CD (English)<br>CGXF07E1-CD (French)<br>CGXG07E1-CD (German)<br>CGXS07E1-CD (Spanish) | Side Sill (M030-00-700-88900-01),<br>Quarter Outer (M030-00-800-73000-01),<br>Quarter Inner (M030-01-200-74400-01),<br>Undercoat Application Locations (M040-00-300-61700-01) | Attachment 1-4 |

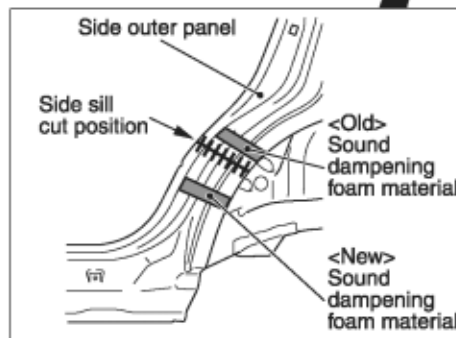
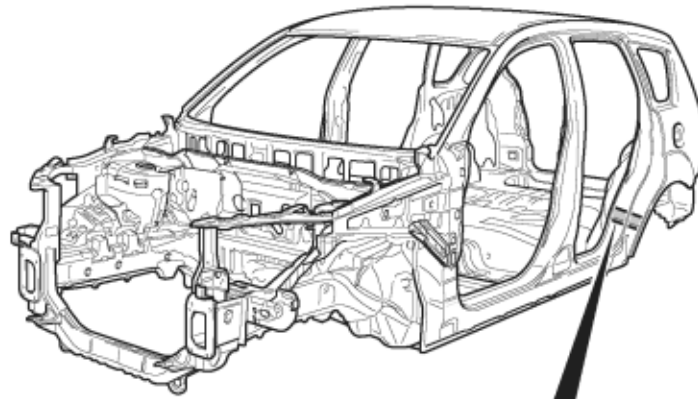
## 3. Effective Date:

From early March 2007

#### 4. Details:

Attachment 1

### FOAMING MATERIAL USAGE LOCATIONS



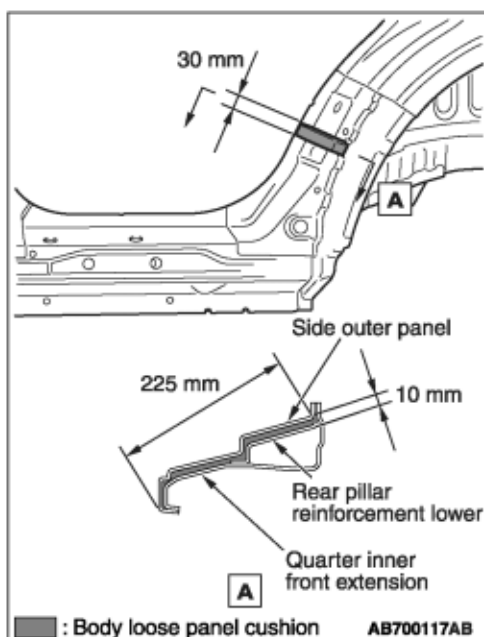
AB700856AB

### SIDE SILL

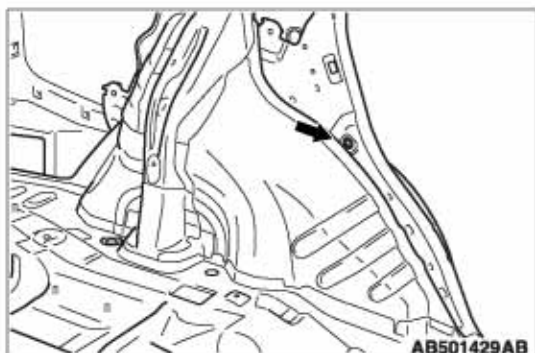
The installation procedure has been added.

### INSTALLATION

The items other than below are the same as before.



When installing the new floor side sill outer, the inside of wheel arch cannot be filled with sound dampening foam material, therefore, machine the body loose panel cushion (MR435765 or MR565301) shown in the figure as an alternative and adhere it.



After installing the floor side sill outer, seal the hole and flange with bolt and aluminium tape, and then fill the hole with the sound dampening foam material as shown in the figure of the instructions.

<Old>

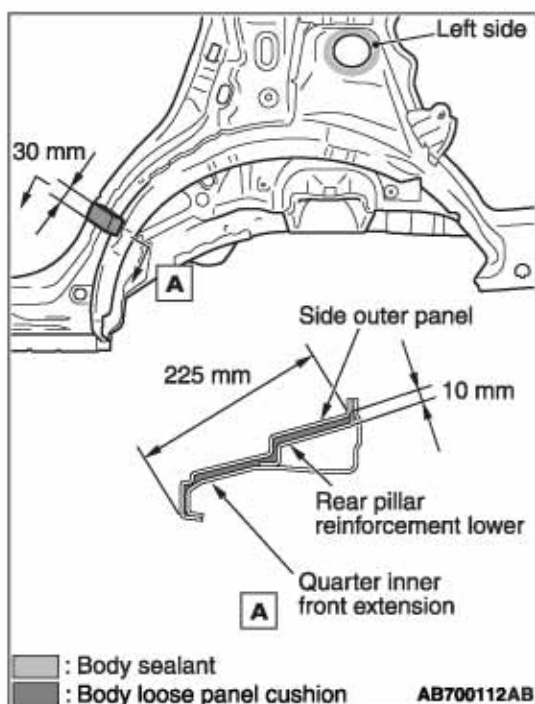
Sound dampening foam material: 3M ATD

~~ULTRAPRO Panel foam-Yellow~~

<New> 3M ATD Part No.08463

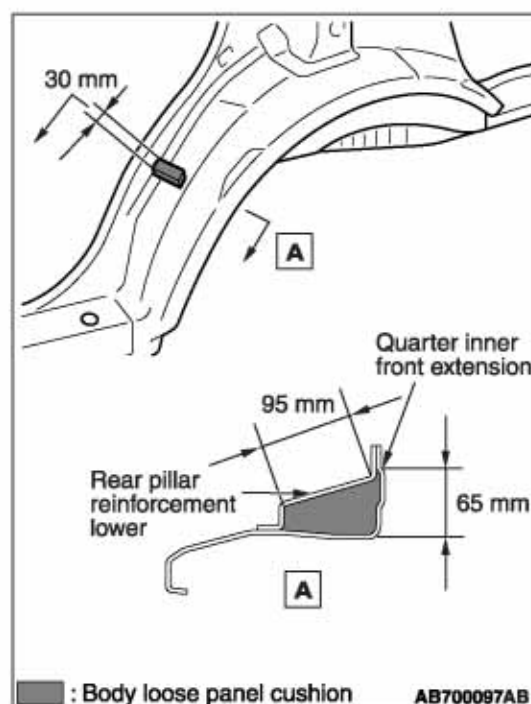
## QUARTER OUTER

The position and the size of the body loose panel cushion that is installed when installing the rear quarter outer panel have been changed as below.



## QUARTER INNER

The position and the size of the body loose panel cushion that is installed when installing the rear pillar reinforcement lower have been changed as below.



CORROSION PROTECTION  
UNDERCOAT APPLICATION LOCATIONS

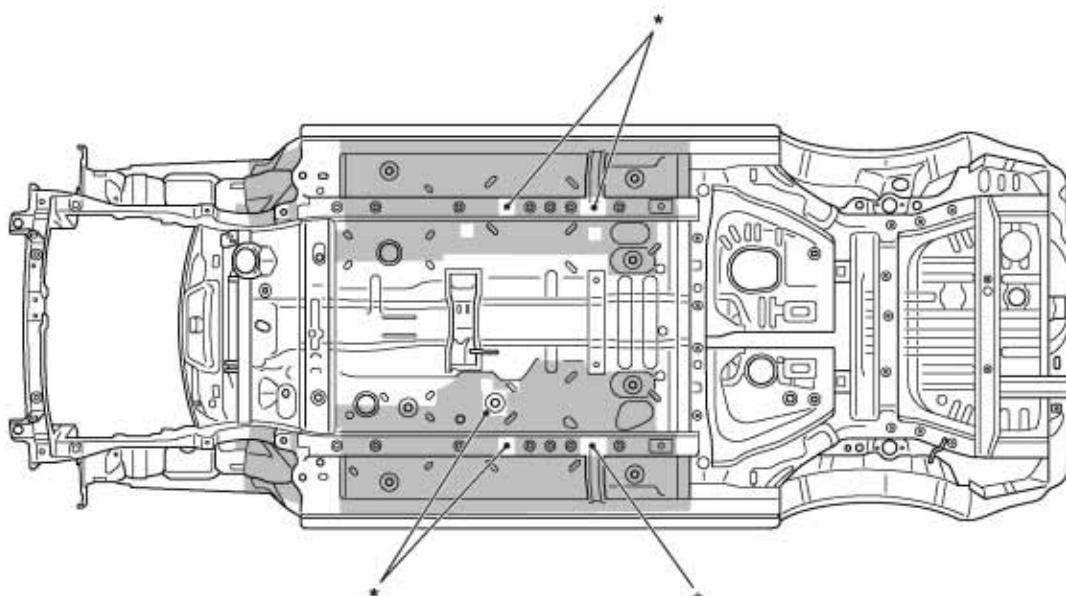
## UNDERCOAT APPLICATION LOCATIONS

The under parts of the body is undercoated for anti-corrosive, anti-rust, anti-chipping, and anti-vibration performance.

After correcting the body, restore as shown in the instructions of the figure, if necessary.

Tape the areas marked with an asterisks to protect those areas from getting any undercoating on those areas.

M4040003000769



■ : Undercoat [Film thickness is at least 0.8 mm]

AB601353AB

Attachment 4.

**CORROSION PROTECTION**  
**UNDERBODY ANTICORROSION AGENT LOCATIONS <SOME AREAS>**

## UNDERBODY ANTICORROSION AGENT LOCATIONS <SOME AREAS>

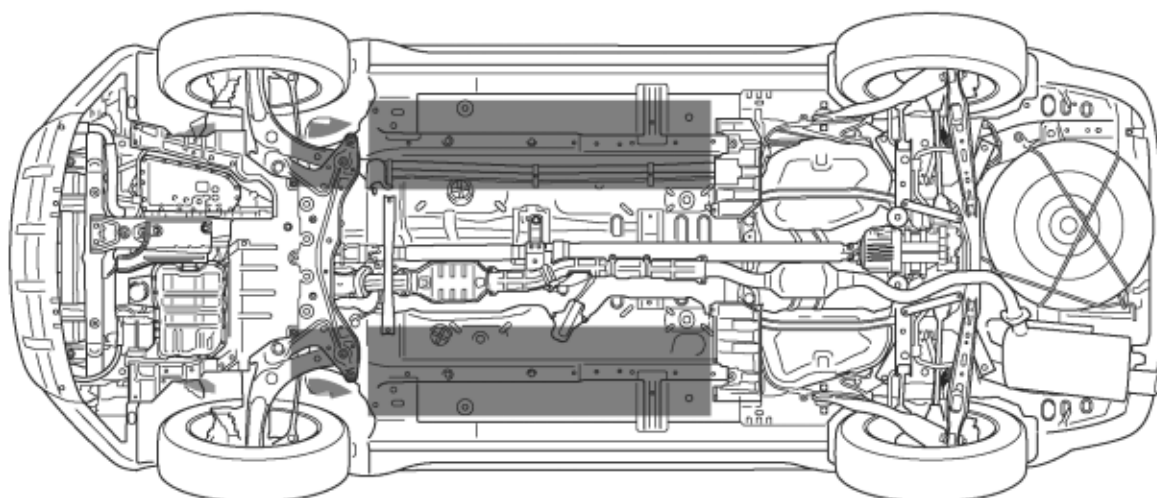
M4040009000295

In order to provide a greater corrosion resistance, underbody corrosion prevention treatment should be performed after undercoat application. After completing body repairs, restore this underbody corrosion prevention treatment as indicated in the illustration if necessary. Recommend wax:

- Tectyl 506T, 506 or S
- Waxoyl

**NOTE:**

- Take care not to permit the anticorrosion agent to come in contact with body painting, brake parts, exhaust pipes, bearing seals for rear axle and rambler parts (such as tires and drive shaft boots).
- If anticorrosion agent gets onto the oxygen sensor, it will cause a drop in the performance of the sensor. Cover the oxygen sensor with a protective material when applying anti-corrosion agents and undercoats.

**<LH drive vehicles>**

■ :0.1mm or more

AB700287AB